

# **3D modeling of the ablation of fibrous materials in the Knudsen regime**

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## **ABSTRACT**

During atmospheric entry of planetary probes, the thermal protection system (TPS) of the probe is exposed to high temperatures under low pressures. In these conditions, carbonous fibrous TPS materials may undergo oxidation leading to mass loss and wall recession called ablation. This work aims to improve the understanding of material/environment interactions through a study of the coupling between oxygen transport in the Knudsen regime, heterogeneous oxidation of carbon, and surface recession. A 3D Random Walk Monte Carlo simulation tool is used for this study. The fibrous architecture of a model material, consisting of high porosity random array of carbon fibers, is numerically represented on a 3D Cartesian grid. Mass transport in the Knudsen regime from the boundary layer to the surface, and inside this porous material is simulated by random walk. A reaction probability is used to simulate the heterogeneous oxidation reaction. The surface recession of the fibers is followed by front tracking using a simplified marching cube approach. The output data of the simulations are ablation velocity and dynamic evolution of the material porosity. A parametric study is carried out to analyze the material behavior as a function of Knudsen number for the porous media (length of the mean free path compared to the mean pore diameter) and the intrinsic reactivity of the carbon fibers. The model is applied to Stardust mission reentry conditions and explains the unexpected behavior of the TPS material that underwent mass loss in volume.

## **Key Words**

3D fibrous architecture, Oxidation modeling, Random-walk, Knudsen regime, Front tracking



# Multiscale modeling of Ablation and Pyrolysis in PICA-like materials

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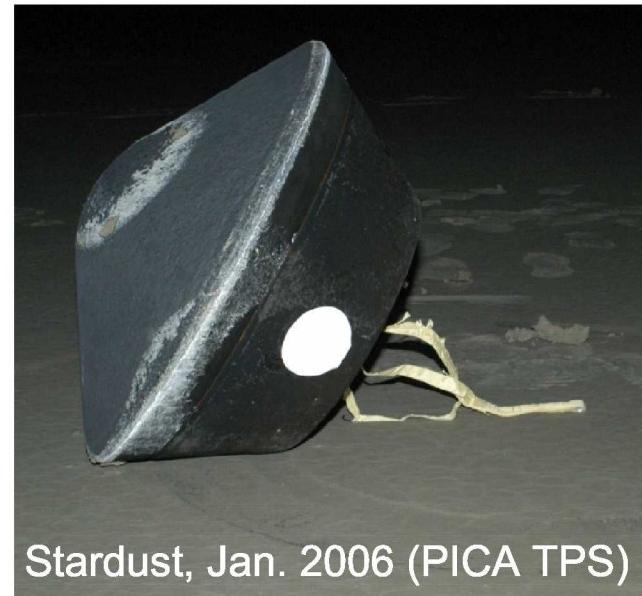
Mairead Stackpoole and Ioana Cozmuta are acknowledged for providing results from their work:

M. Stackpoole *et al.*, Post-Flight Evaluation of Stardust Sample Return  
Capsule Forebody Heatshield Material, AIAA 2008-1202.

**\*Sponsored by NASA's Fundamental Aeronautics Program - Hypersonics Project**



Lunar return : CEV with a PICA TPS

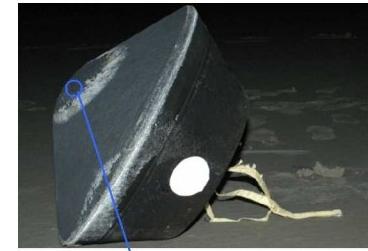


Stardust, Jan. 2006 (PICA TPS)

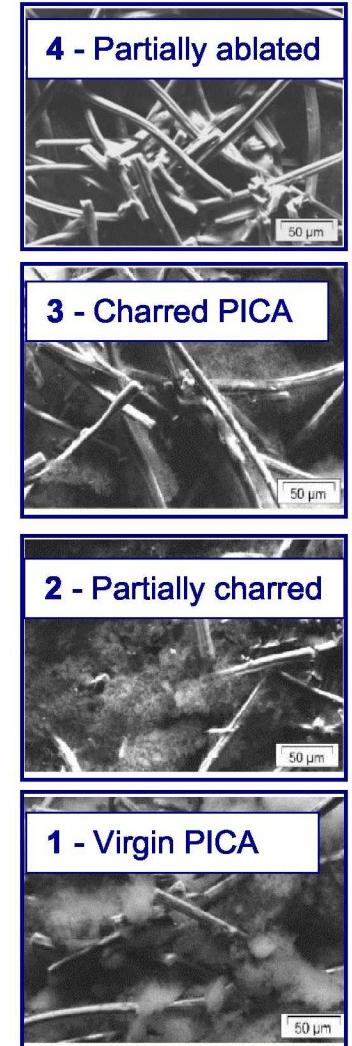
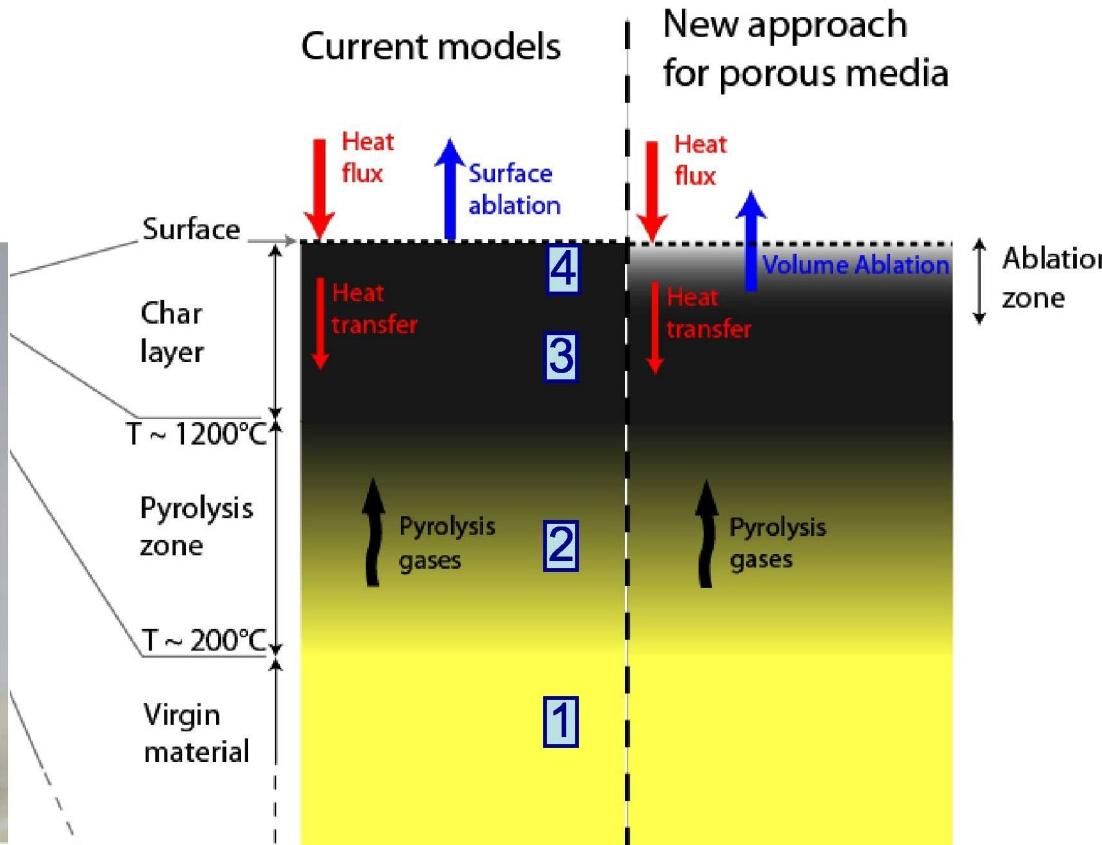


## . Scientific context

### Pyrolysis and ablation of PICA (Phenolic Impregnated Carbon Ablator)



Core - Stardust TPS<sup>(1)</sup>



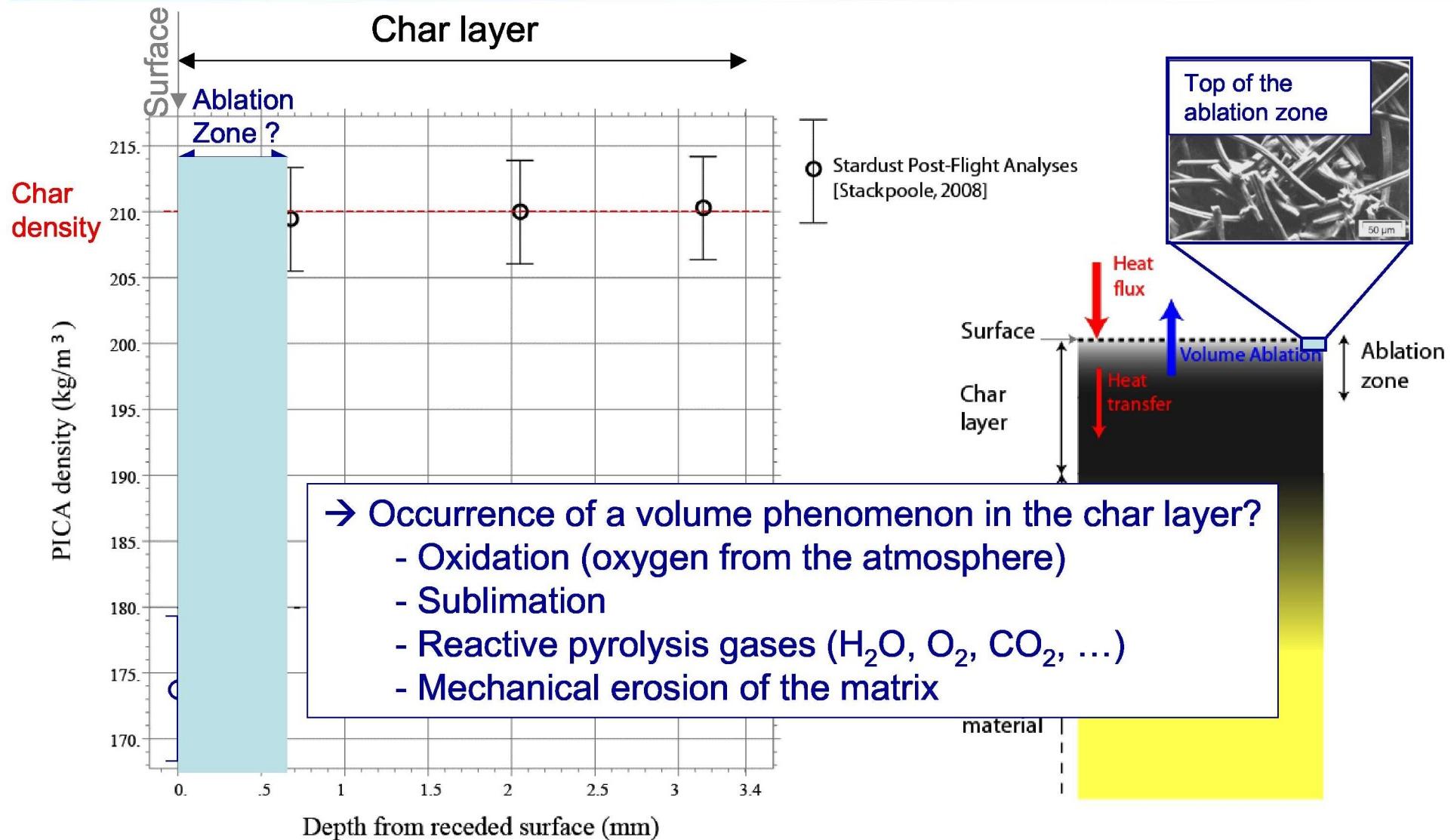
SEM micrographs<sup>(1)</sup>

(1) M. Stackpoole *et al.*, Post-Flight Evaluation of Stardust Sample Return Capsule Forebody Heatshield Material, AIAA 2008-1202



## . Literature data

### Stardust Post-flight Analyses <sup>(1)</sup>



(1) M. Stackpoole *et al.*, Post-Flight Evaluation of Stardust Sample Return Capsule Forebody Heatshield Material, AIAA 2008-1202

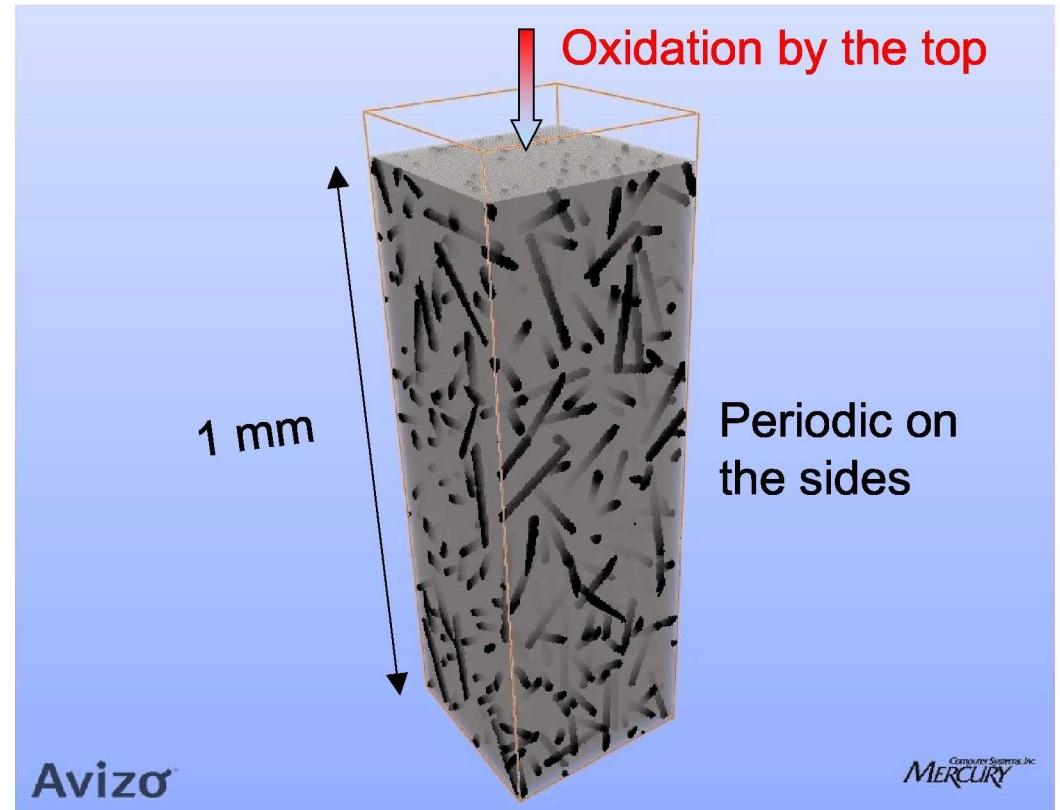


## . Ablation model : multiscale approach

Microscopic simulation of the oxidation of a carbonized PICA

- **Hypotheses :**

- $T = 3360 \text{ K}$  (isothermal)
- $P = 0.26 \text{ Atm}$
- Air
- No pyrolysis gas blowing
- $\rho_f = 32 \rho_m = 1.8 \text{ g/cm}^3$   
[Stackpoole *et al.*, 2008]
- $k_m = 10 \text{ k}_f = 13.7 \text{ m/s}$   
[Drawin 1992, Lachaud 2007]
- Simulation : 1.2 s



Simulation  
tool

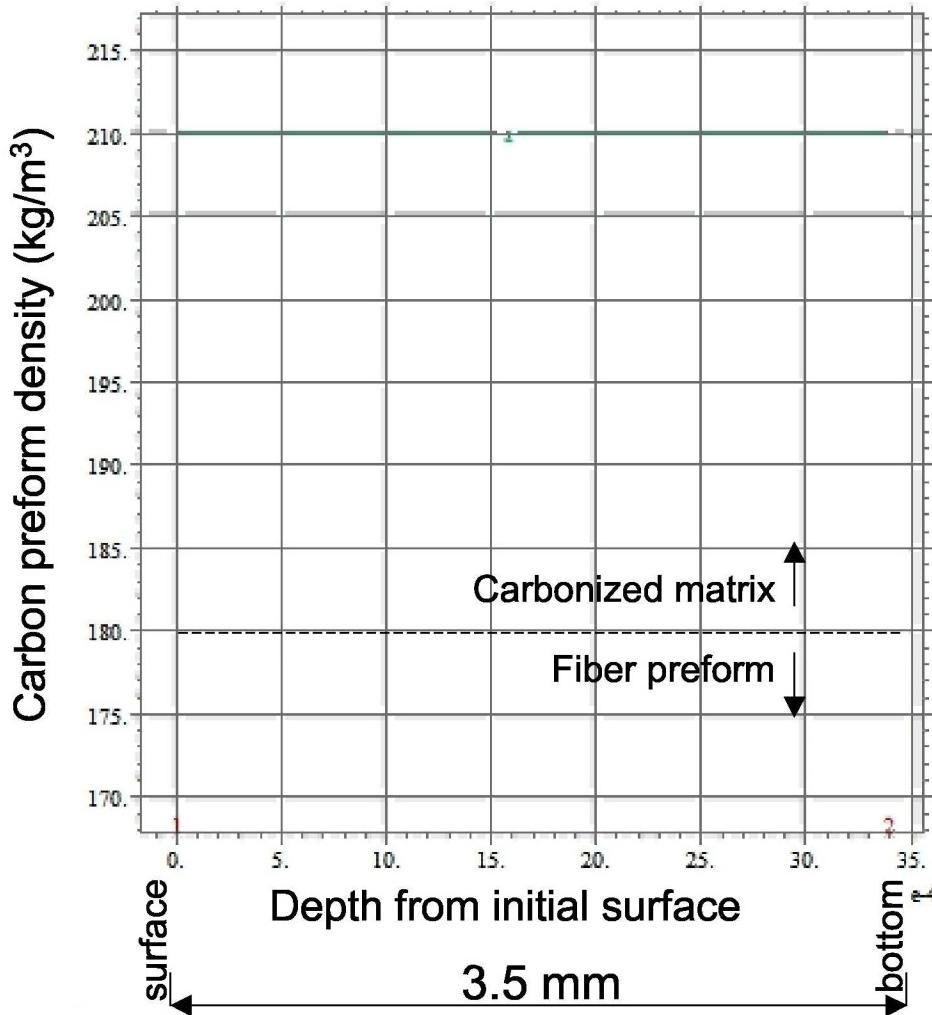




## . Application : Stardust Reentry Conditions

End of the ablative part of Stardust trajectory : 90s ( $T_{wall} = 1350\text{ K} < T_{sublim}$ ) to 130s ( $T_{wall} = 850\text{ K} < T_{oxi}$ )

- Pure oxidation of the char layer of a PICA



Loosely coupled with traditional tools:

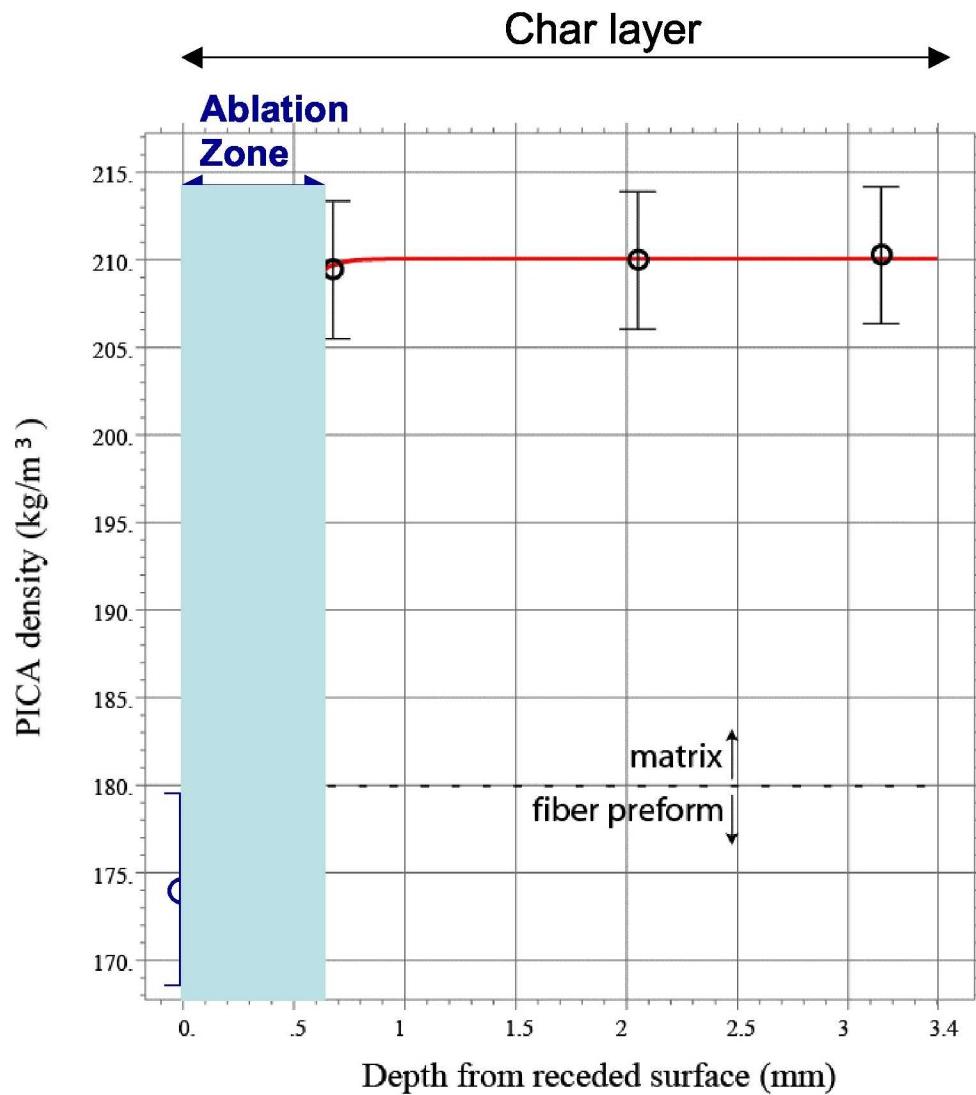
- data from FIAT inside the material
  - Temperature gradient
  - Pyrolysis gas velocity
- data from DPLR at the wall
  - Oxygen partial pressure
  - Total pressure



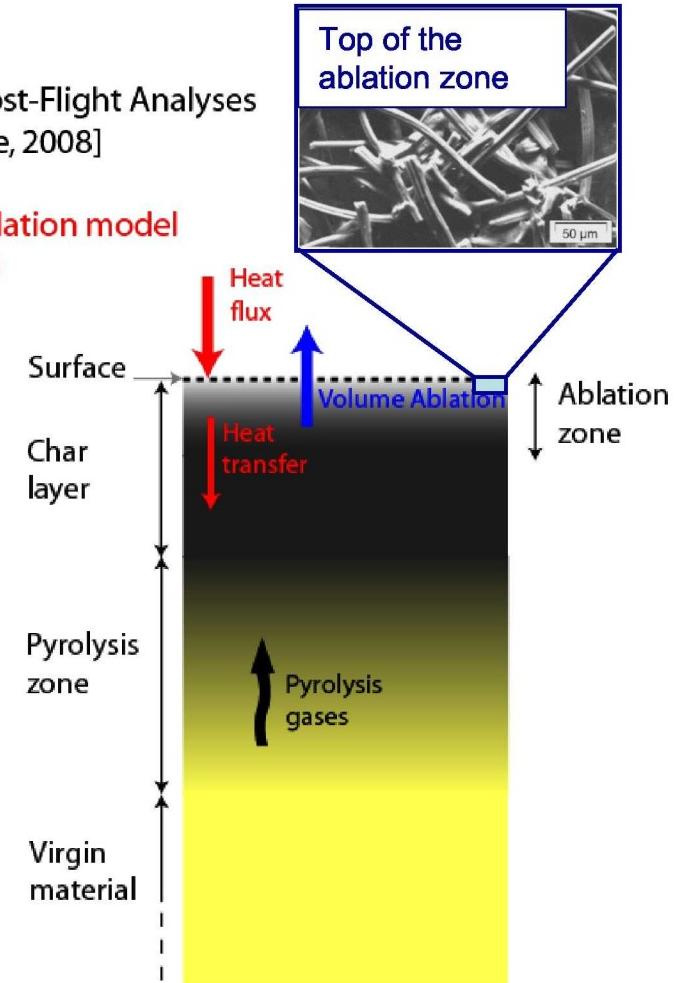


## . Application : Stardust Reentry Conditions

Fit of experimental data using the volume ablation model



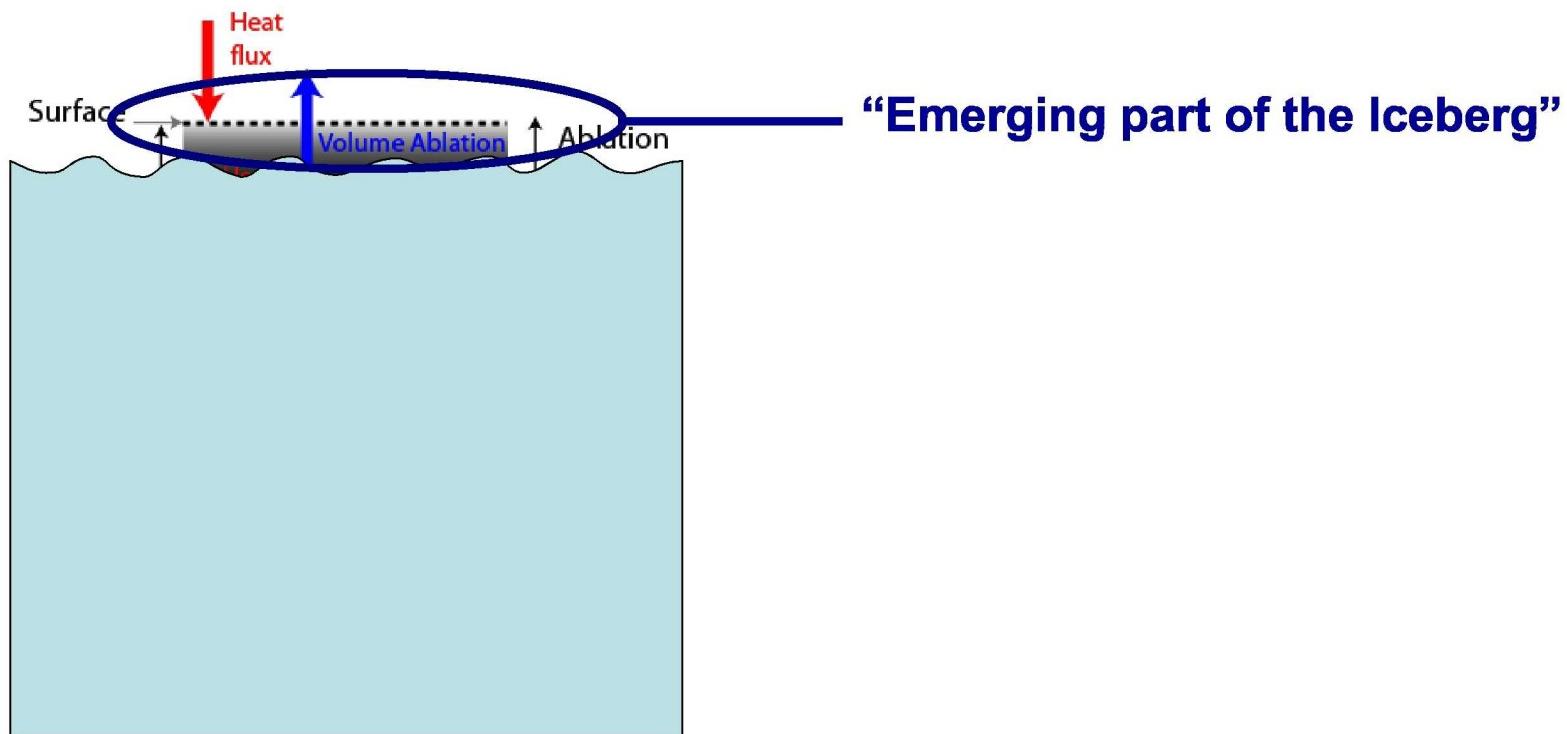
- Stardust Post-Flight Analyses [Stackpoole, 2008]
- Volume ablation model (this study)





## . Conclusion

- Multi-scale model for the **Ablation layer**
  - Surface / Volume ? → depends on conditions
  - Transition criterion : **Thiele Number >> 1** → Surface
  - Stardust reentry conditions: **Volume oxidation under the hypotheses of the model**
  - First material response model accounting for volume ablation  
→ capability to reproduce experimental data





## . Perspectives

### Integration of volume ablation in the pyrolysis model

#### Energy balance

$$(\varepsilon \rho_g c_g + \varepsilon_f \rho_f c_f + \varepsilon_m \rho_m c_m) \frac{\partial T}{\partial t} = \nabla \cdot (\bar{\bar{k}} \cdot \nabla T) - \varepsilon \rho_g c_g \vec{v}_g \cdot \nabla T + \delta h_p \frac{\partial \varepsilon_m \rho_m}{\partial t} + \delta h_f \frac{\partial \varepsilon_f \rho_f}{\partial t} + \delta h_m \frac{\partial \varepsilon_m \rho_m}{\partial t}$$

#### Pyrolysis law

$$\rho_m = \rho_v - \sum_{i=1}^{n_{laws}} (\rho_{v,i} - \rho_{p,i}) \xi_i \quad \text{with} \quad \frac{\partial \xi_i}{\partial t} = (1 - \xi_i)^{n_i} A_i \exp\left(-\frac{E_{A_i}}{RT}\right)$$

#### Ablation laws (heterogeneous chemistry)

$$\text{Fibers : } \frac{\partial \varepsilon_f}{\partial t} = -\Omega_f s_f \sum_{i=1}^{species} k_{f,i} C_i^n \quad \text{Carbonized matrix : } \frac{\partial \varepsilon_{m,abla}}{\partial t} = -\Omega_m s_m \sum_{i=1}^{species} k_{m,i} C_i^n$$

**Transport and chemistry** (heterogeneous & homogeneous : oxygen from the air + pyrolysis gases + sublimated carbon )

$$\frac{\partial \langle C_i \rangle}{\partial t} + \nabla \cdot (-D_{i,eff} \bar{\bar{V}} \langle C_i \rangle) + \nabla \cdot (\langle \vec{v}_g \rangle \langle C_i \rangle) = \omega_f + \omega_{m,abla} + \omega_i$$

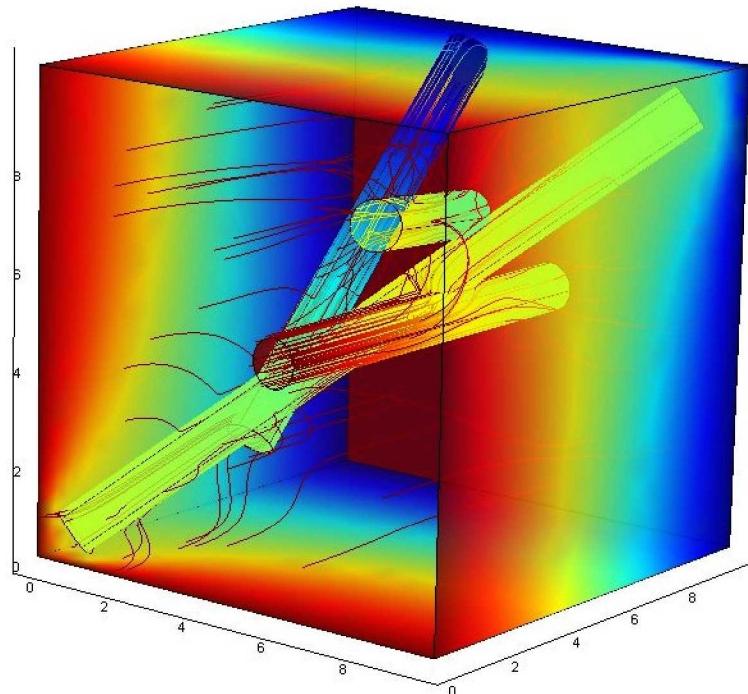
#### Momentum balance

$$\varepsilon \vec{v}_g = -\frac{\bar{\bar{K}}}{\mu} \cdot \nabla p$$





## . Modeling conduction in porous media Illustration



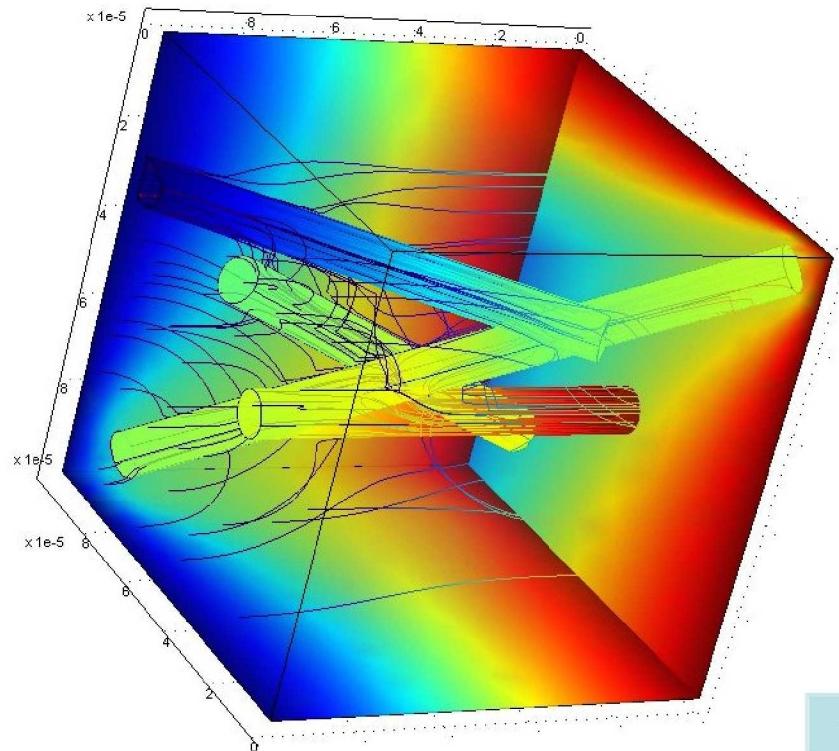
$$k_{eff\_simulation} = 0.1 \text{ } W.m^{-1}.K^{-1}$$

4 random fibers

$$\varepsilon = 0.97$$

$$k_{air} = 0.025 \text{ } W.m^{-1}.K^{-1}$$

$$k_{fiber} = 10 \text{ } W.m^{-1}.K^{-1}$$





## . Determination of the effective diffusion coefficient

### Direct Simulation Monte Carlo (DSMC)

- Monte Carlo Simulation :

- Random Walk rules :

- $(T, P)$  fixed =  $(\bar{\lambda}, D)$  fixed
    - $\lambda$  : Maxwell-Boltzmann distribution
    - constant velocity norm ( $D = 1/3 \bar{v} \bar{\lambda}$ )
    - 3D random direction drawing

1) Displacement  $\xi$  of 10000 walkers followed during  $\tau$  (chosen for convergence)

2) Einstein relation on diffusion process :

$$D_{ej} = \frac{\langle \xi_j^2 \rangle}{2\tau}$$

- Tortuosity as a function of  $Kn$  for the fibrous preform of this study

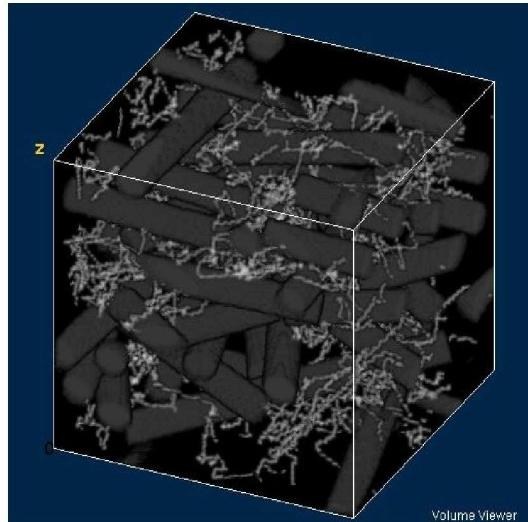
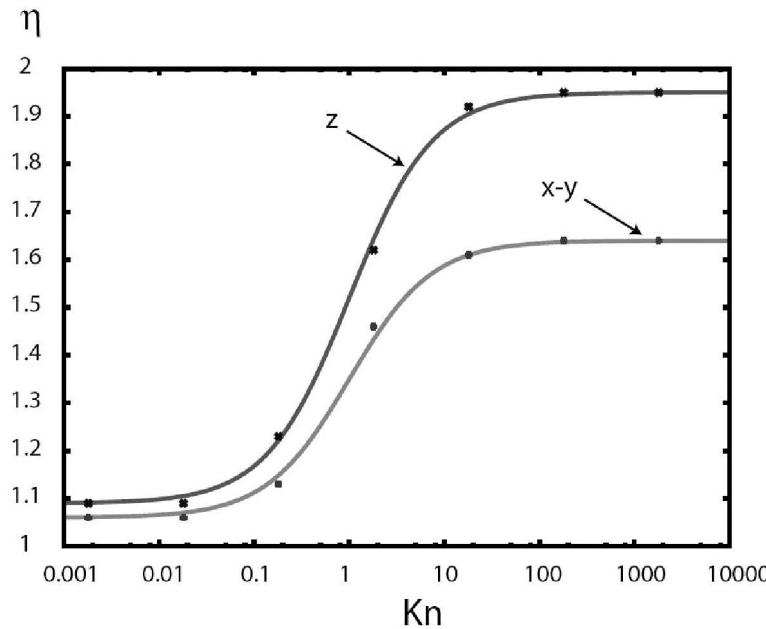


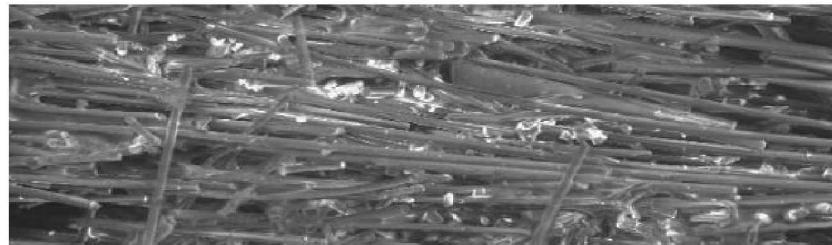
Illustration : path of a walker in a periodic cell



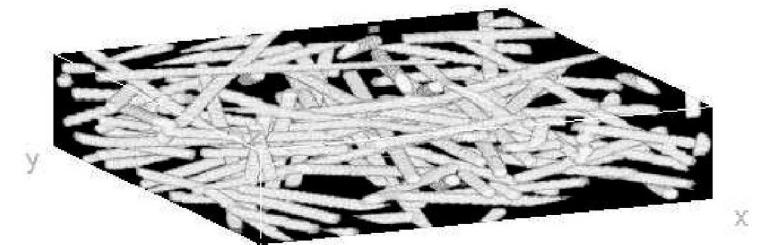


## . Modeling advection in porous media

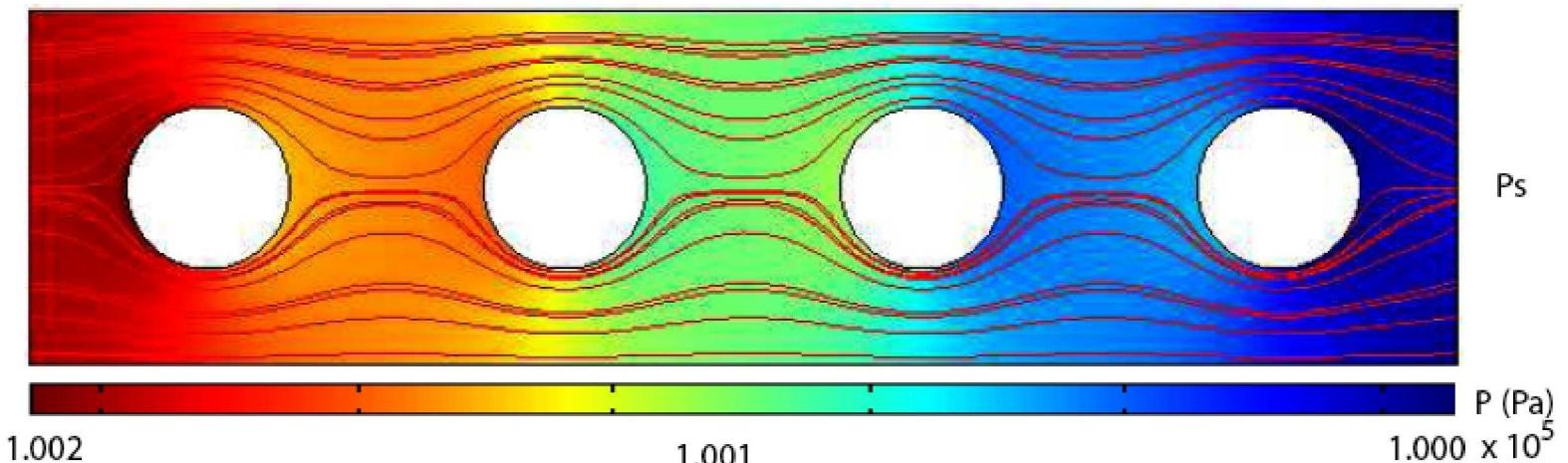
Traditional CFD method - DSMC to be used for Knudsen regime



SEM observation



Fibrous media geometry model



$$\epsilon_g v_g = -\frac{K_g}{\mu_g} \cdot \nabla p_g$$

$$K_g (\text{ virgin}) = 1.6 \ 10^{-11} \text{ m}^2$$

Same order of magnitude as the Kozeny-Carman law

$$K_g (\text{ pyrolysed}) = 2.0 \ 10^{-11} \text{ m}^2$$



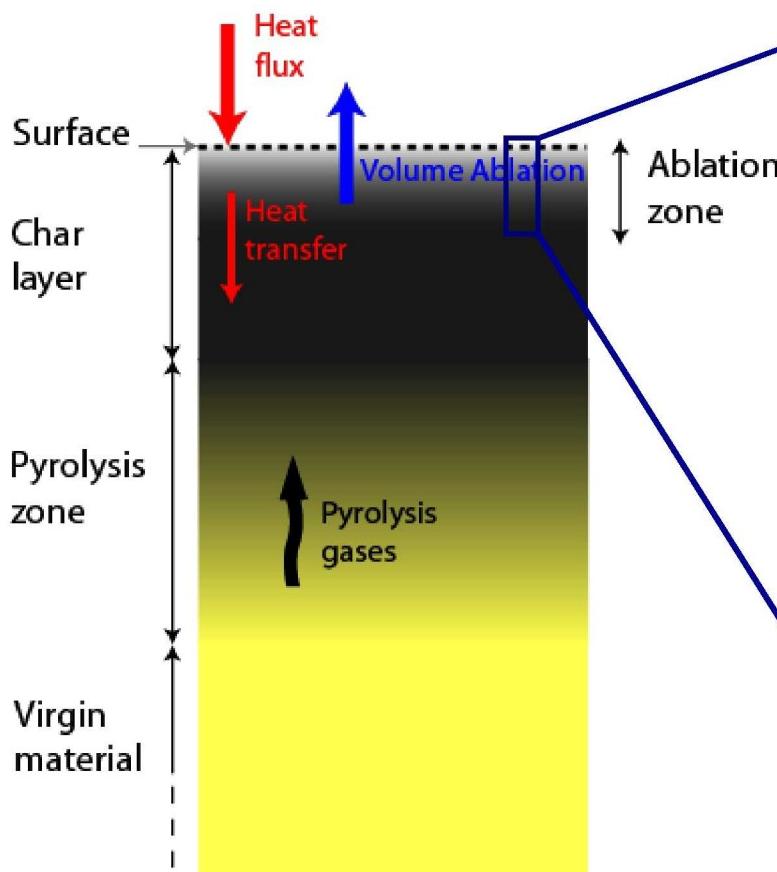


## . Perspectives : Summary

### Multiscale modeling strategy

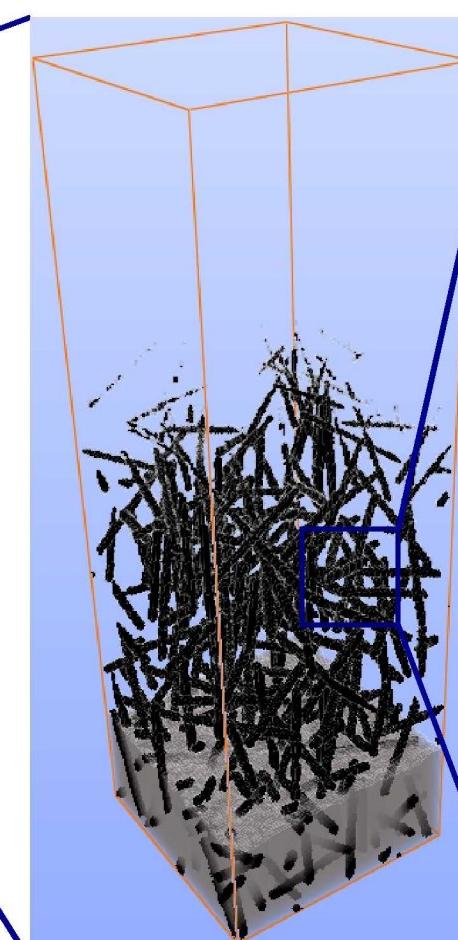
#### Macroscopic model : Ablation & Pyrolysis

- 3D Cartesian code (Finite Volume / 3D Level set)
- Experiments

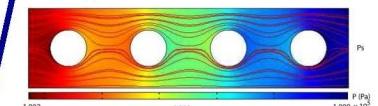


#### Microscopic approach : multi-physics

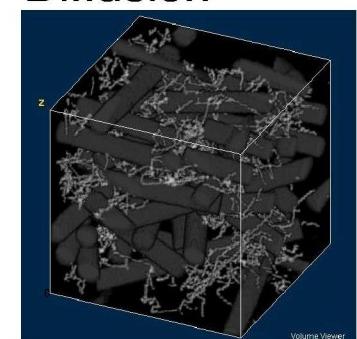
- Analytic, CFD & DSMC
- Experiments



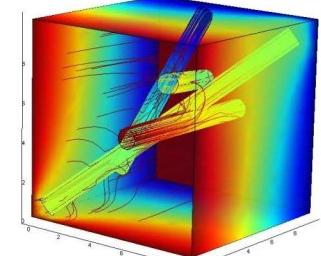
Flow



Diffusion



Conduction



Chemistry

$$\omega_f + \omega_{m,abla} + \omega_i$$

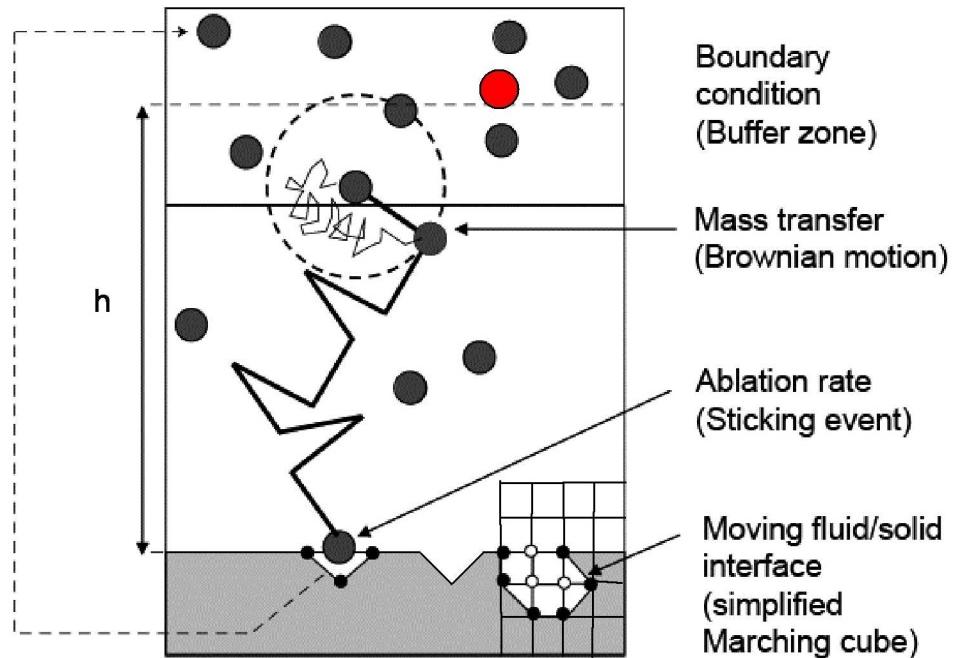
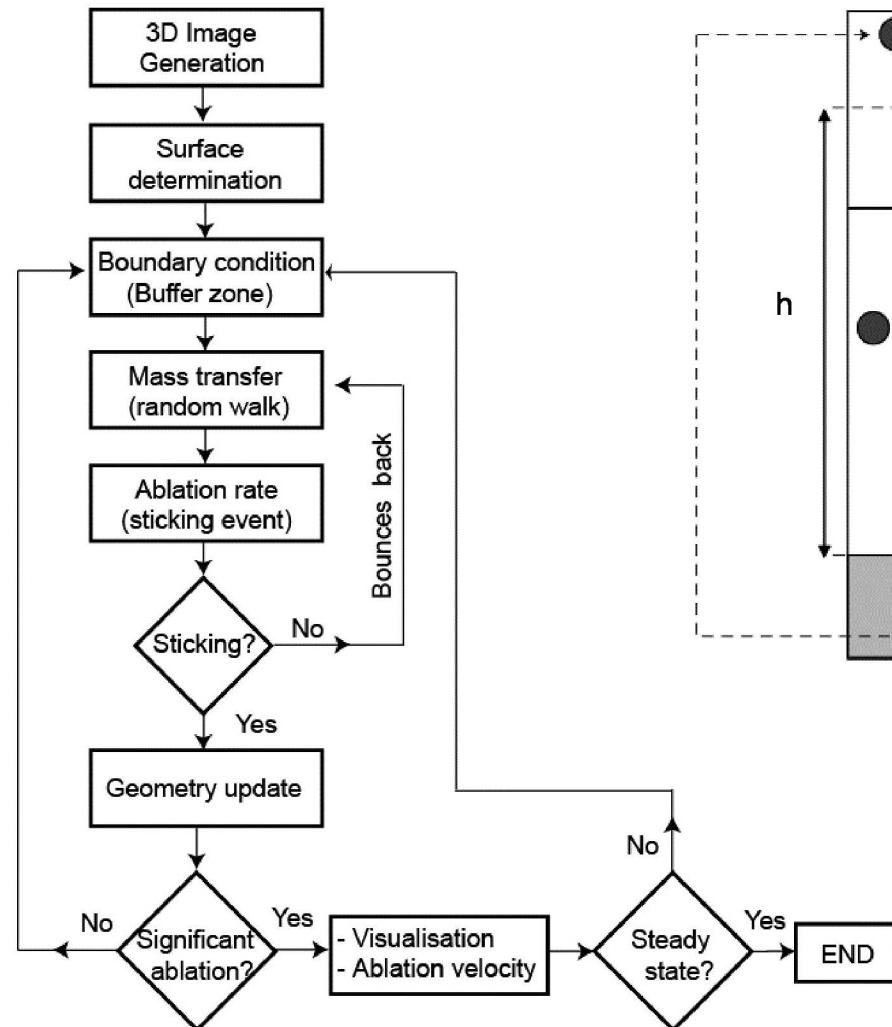


# Appendix



## . 3D simulation tool : AMA<sup>(1)</sup>

Random walk algorithm / 3D Marching Cube front tracking



(1) J. Lachaud, G.L. Vignoles. A Brownian motion technique to simulate gasification and its application to C/C composite ablation. Computational Materials Science, 2008. In press.  
doi:10.1016/j.commatsci.2008.07.015



## . Ablation model : multiscale approach

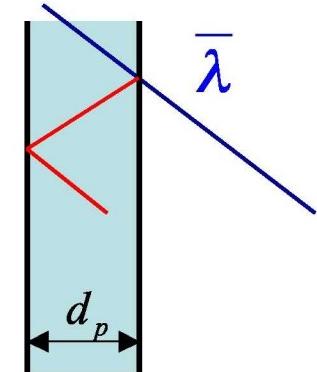
### Effective diffusion coefficient

- **Knudsen effects**

#### Bosanquet model

$$\frac{1}{D_{ref}} = \frac{1}{D_B} + \frac{1}{D_K} = \frac{1}{\gamma_3 v \lambda} + \frac{1}{\gamma_3 v d_p} \quad (\text{harmonic average})$$

E.g. Stardust peak heating  $Kn \approx 0.1$ , i.e.  $\bar{\lambda} \approx 10 d_p$

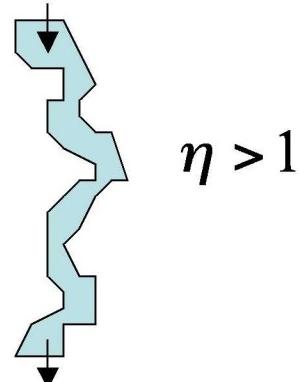


- **Tortuosity effects**

#### Averaging method

$$D_{eff} = \frac{\varepsilon}{\eta} D_{ref}$$

Tortuosity has to be assessed by numerical simulation





## . Ablation model : multiscale approach

### Determination of the effective diffusion coefficient $D_{eff}$

- Monte Carlo Simulation :

- Random Walk rules :

- $(T, P)$  fixed =  $(\bar{\lambda}, D)$  fixed
  - $\lambda$  : Maxwell-Boltzmann distribution
  - constant velocity norm
  - $(D = 1/3 \bar{v} \bar{\lambda})$  with 3D random direction drawing

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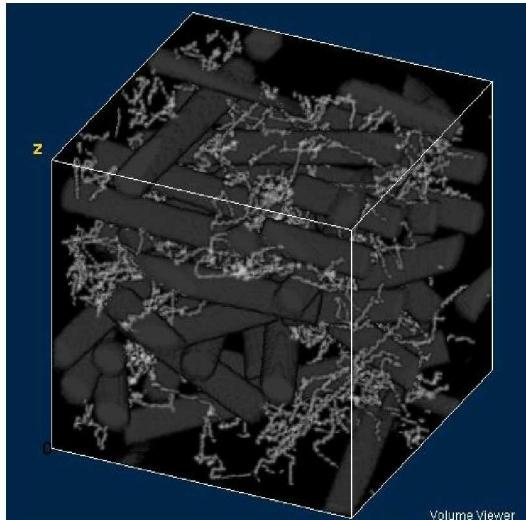
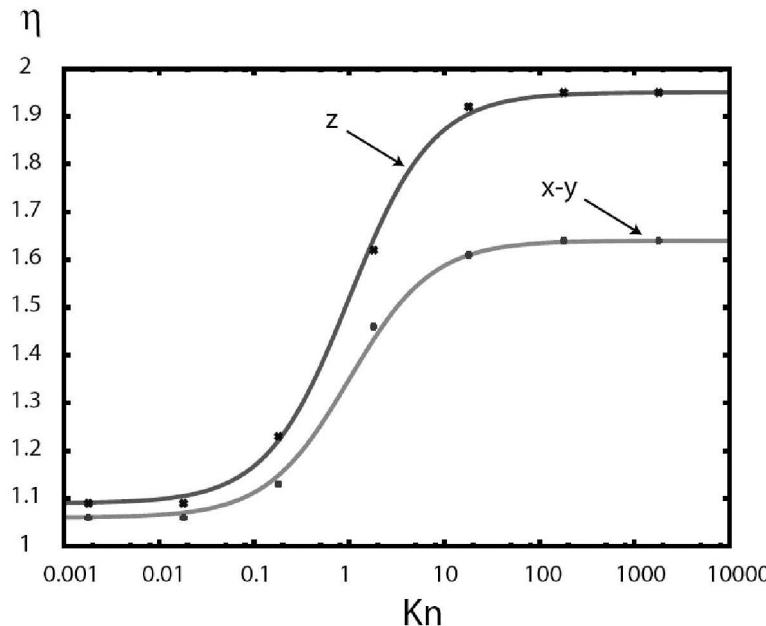


Illustration : path of a walker in a periodic cell





# 3 kinds of Experiments

## Improvement & Validation of the models

<b>Device</b>	<b>Measured data</b>	<b>Dimension &amp; scale</b>	<b>Time scale</b>	<b>Difficulty</b>	<b>Interest</b>	<b>Other comments</b>
<b>SEM*</b> Scanning Electron Microscopy)	<b>Architecture</b> (intuitive) resolution: 100 nm	2D surface micro to macro	1 month	Image analysis	Help into architecture modeling at all scales	Relatively low cost for fast preliminary results
<b>CTOMO**</b> (X-ray scanning micro-tomography)	<b>Architecture</b> (accurate) resolution : 1µm	3D micro	1+ year	- prepare samples - image segmentation	Enable an accurate direct numerical simulation	Key results -> master or PhD student in Bordeaux? +10kEuros
<b>TGA**</b> Thermo Gravimetric Analysis) + mass spectrometer	<b>Chemistry</b> Pyrolysis gas analysis Carbon fibers reactivity to these gas	1D micro	1+ year	- data analysis	Understanding of heterogeneous and homogeneous chemistry	- No rush - Data from 1970 - Useful again for porous TPS
<b>Short ramp PIR tests*</b> 0-2500K	<b>Effective conductivity</b> $k=f(T)$	3D macro	6 month	-thermocouple position -data analysis	Useful for radiation analysis	Needed ASAP
<b>Long steady state PIR tests**</b> + tangential blowing)	<b>Thermal gradient</b> <b>Density profile</b> <b>Recession</b>	3D micro 2D ortho macro	1-2 years	-thermocouple position -quantify spallation= $f(\text{shear stress})$	Ablation/pyrolysis coupling Spallation Model validation	Parametrical study on blowing and grad(T)
<b>Plasma tests**</b>	<b>idem</b>	3D micro 2D ortho macro	2-3 years	-test conditions -data analysis	Global validation	Parametrical study on P, T, v

\* : to be done in priority with available funding / \*\* : to plan now and begin in 1 year